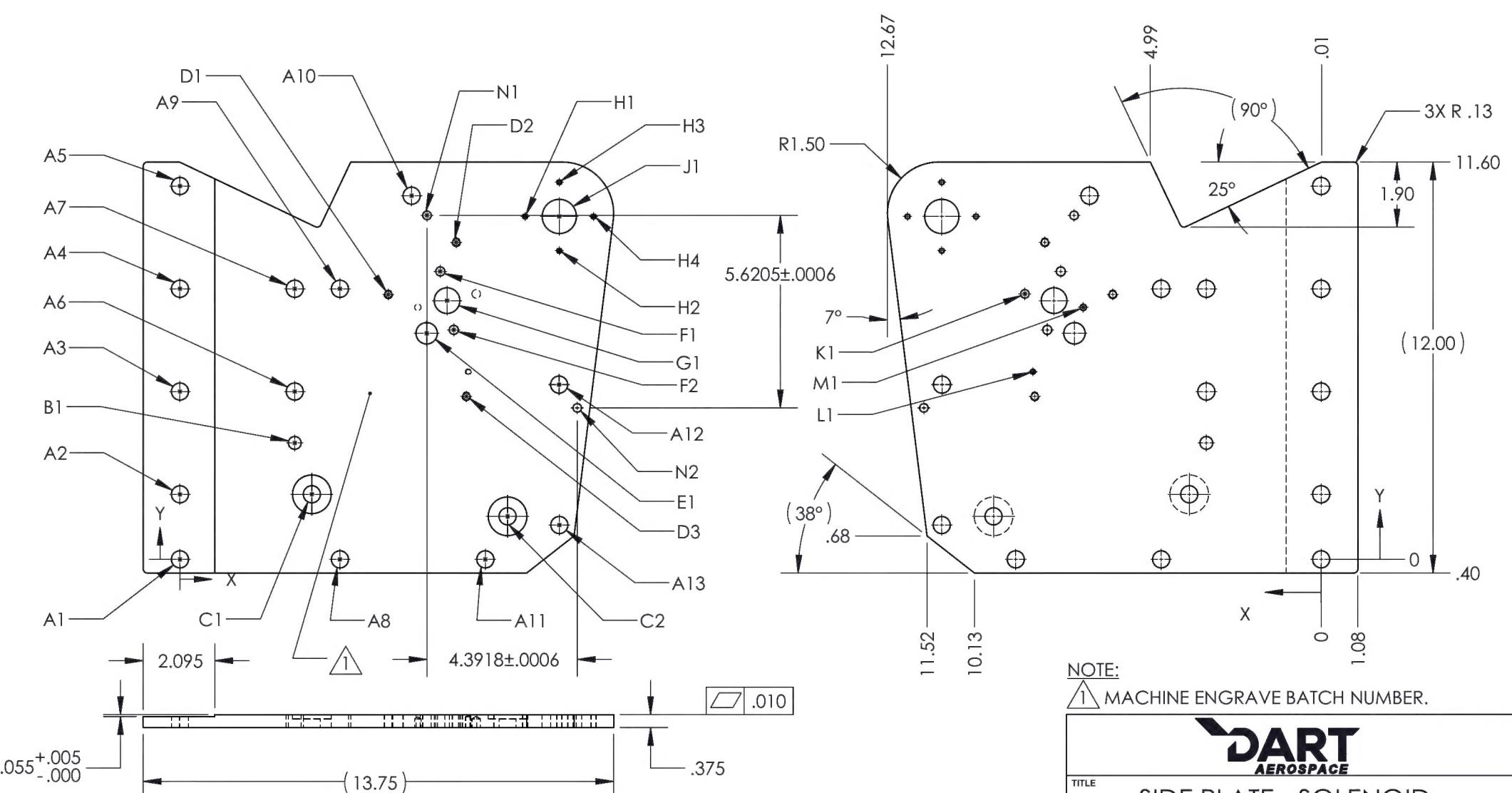


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TAG	X LOC	Y LOC	SIZE
A1	.000	.000	$\phi .500^{+.005}_{-.000}$ THRU ALL
A2	.000	1.900	
A3	.000	4.900	
A4	.000	7.900	
A5	.000	10.900	
A6	3.355	4.900	
A7	3.355	7.900	
A8	4.675	.000	
A9	4.675	7.900	
A10	6.771	10.617	
A11	8.925	.000	
A12	11.081	5.101	
A13	11.088	1.002	
B1	3.355	3.400	$\phi .375^{+.005}_{-.000}$ THRU ALL
C1	3.855	1.900	$\phi .500^{+.005}_{-.000}$ THRU ALL
C2	9.575	1.256	$\phi 1.130^{+.005}_{-.000} \nparallel .125^{+.005}_{-.001}$
D1	6.090	7.735	1/4-28 UNF THRU ALL
D2	8.075	9.255	
D3	8.370	4.758	
E1	7.210	6.600	$\phi .6257^{+.005}_{-.000}$ THRU ALL
F1	7.609	8.407	$\phi .266$ THRU ALL
F2	8.003	6.700	
G1	7.806	7.554	$\phi .750$ THRU ALL
H1	10.087	10.012	
H2	11.087	9.012	
H3	11.087	11.012	8-32 UNC THRU ALL
H4	12.087	10.012	
J1	11.087	10.012	$\phi 1.000^{+.010}_{-.000}$ THRU ALL
K1	8.659	7.751	$\phi .2496^{+.005}_{-.000} \nparallel .25$
L1	8.425	5.475	8-32 UNC $\nparallel .313$
M1	6.952	7.357	$\phi .187^{+.000}_{-.001} \nparallel .25$
N1	7.2198 $\pm .0005$	10.0424 $\pm .0005$	$\phi .2497^{+.005}_{-.000}$ THRU ALL
N2			$\phi .2491^{+.005}_{-.000}$ THRU ALL



NOTE:
△ MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE	
TITLE SIDE PLATE - SOLENOID	
DWG NO. 8NR-9	
REV 8	
MATL 7075 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$ FRACTIONS $\pm 1/8$ HEAT TREAT FINISH BLUE ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II DRAWN BY: CANAM CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL	
.XX $\pm .01$ ANGLES $\pm 5^\circ$ X $\pm .1$ SURFACES = 125 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
SCALE	1:4
DATE	12/1/1995
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		8NR-9	1		SIDE PLATE - SOLENOID	7075	